

ULTRAMINI

Bohrungsbearbeitung
ab \varnothing 0.2 mm

grooving, boring and profiling
starting at \varnothing 0.2 mm

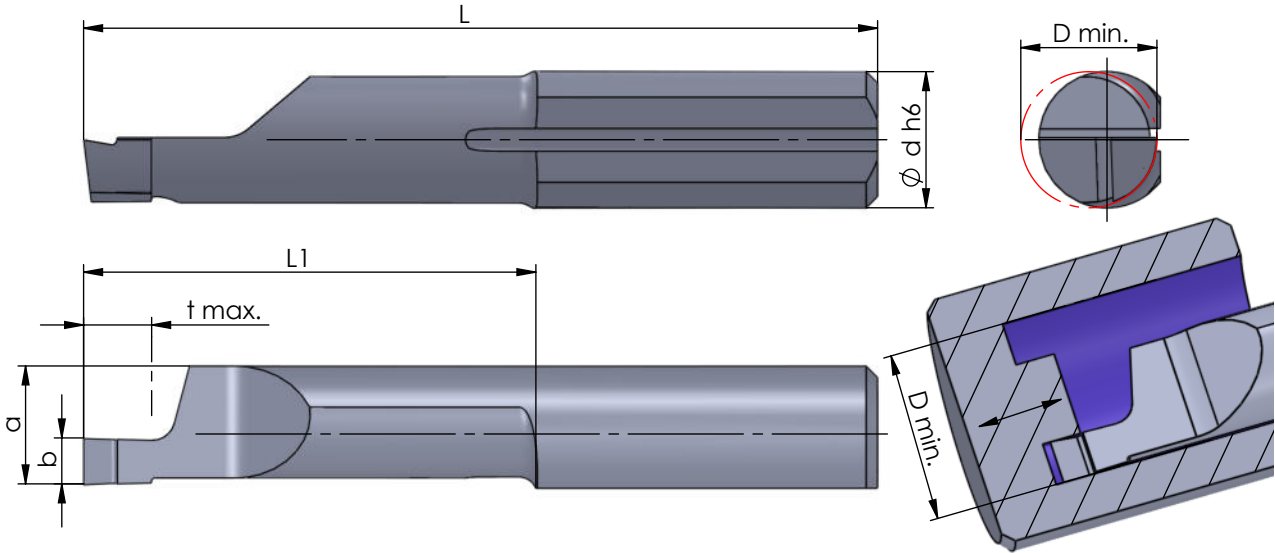
Typ 610

Axialstechen

face grooving

D min. 6.0 mm
Stechtiefe t max. 3.5 mm
Nutbreite bis 3.0 mm

D min. 6.0 mm
depth of groove tmax. 3.5 mm
width of groove up to 3.0 mm



Rechts (R): wie gezeichnet
Links (L): spiegelbildlich

righthand (R): as shown
lefthand version (L): mirror image

Abmessungen in mm

dimensions in mm

Bestellnummer part number	b +0.05	a	L	L1	t max.	D min.	Ø d h6	Klemmhalter Typ				Klemmhalter Typ toolholder type
								K10F	CN45F	AL41F	P07C	
R/L 610.1008-10	1.0	5.2	26	11	1.5	6.0	6.0	●	●	●		660... 676... ...6
R/L 610.1508-10	1.5	5.2	26	11	2.5	6.0	6.0		●	●		
R/L 610.2008-10	2.0	5.2	26	11	3.0	6.0	6.0	●	●	●		
R/L 610.2508-10	2.5	5.2	26	11	3.5	6.0	6.0		●	●		
R/L 610.3008-10	3.0	5.2	26	11	3.5	6.0	6.0	●	●	●		
R/L 610.1008-20	1.0	5.2	35	20	1.5	6.0	6.0	●	●	●		
R/L 610.1508-20	1.5	5.2	35	20	2.5	6.0	6.0		●	●		
R/L 610.2008-20	2.0	5.2	35	20	3.0	6.0	6.0	●	●	●		
R/L 610.2508-20	2.5	5.2	35	20	3.5	6.0	6.0		●	●		
R/L 610.3008-20	3.0	5.2	35	20	3.5	6.0	6.0		●	●		
R/L 610.1008-30	1.0	5.2	45	30	1.5	6.0	6.0		●	●		
R/L 610.1508-30	1.5	5.2	45	30	2.5	6.0	6.0		●	●		
R/L 610.2008-30	2.0	5.2	45	30	3.0	6.0	6.0		●	●		
R/L 610.2508-30	2.5	5.2	45	30	3.5	6.0	6.0		●	●		
R/L 610.3008-30	3.0	5.2	45	30	3.5	6.0	6.0	●	●	●		

Weitere HM Sorten können Sie in der Sortenübersicht im Kapitel "Technische Hinweise" und der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
R610.1008-10/AL41F

More carbide grades you can find in the grades summary in the chapter "technical instructions" and in the price list.

order-example:
righthand version and grade
R610.1008-10/AL41F