

ULTRAMINI

Bohrungsbearbeitung
ab \varnothing 0.2 mm

grooving, boring and profiling
starting at \varnothing 0.2 mm

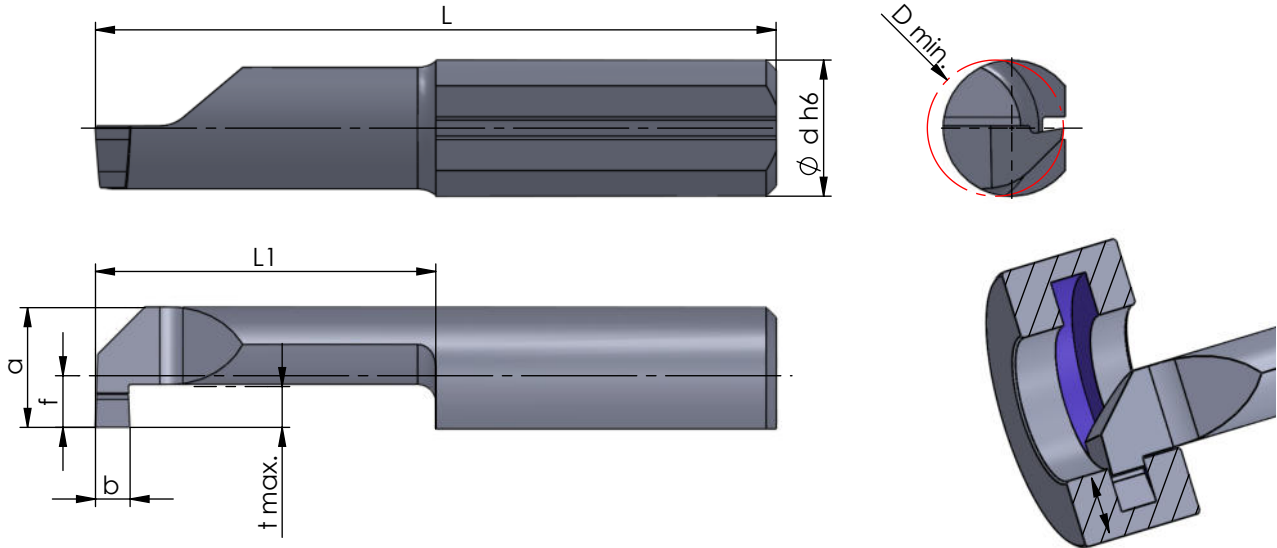
Typ 006

Stechdrehen

grooving

D min. 6.0 mm
Stechtiefe t max. 1.8 mm
Auskragung (L1) bis 7x D

D min. 6.0 mm
depth of groove t max. 1.8 mm
overhang length (L1) up to 7x D



Rechts (R): wie gezeichnet
Links (L): spiegelbildlich

righthand (R): as shown
lefthand version (L): mirror image

Abmessungen in mm

dimensions in mm

Bestellnummer part number	b +0.05	f	a	L	L1	t max.	D min.	\varnothing d h6	K10F CN45F AL41F P07C	Klemmhalter Typ	toolholder type
										660... 676... ...6	
R/L 006.0100-10	1.0	2.3	5.3	25	10	1.8	6.0	6.0	● ●		
R/L 006.0100-15	1.0	2.3	5.3	30	15	1.8	6.0	6.0	● ●		
R/L 006.0100-22	1.0	2.3	5.3	37	22	1.8	6.0	6.0	● ●		
R/L 006.0100-25	1.0	2.3	5.3	40	25	1.8	6.0	6.0	● ●		
R/L 006.0100-30	1.0	2.3	5.3	45	30	1.8	6.0	6.0	● ●		
R/L 006.0100-35	1.0	2.3	5.3	50	35	1.8	6.0	6.0	● ●		
R/L 006.0100-42	1.0	2.3	5.3	57	42	1.8	6.0	6.0	●		
R/L 006.0150-10	1.5	2.3	5.3	25	10	1.8	6.0	6.0	● ●		
R/L 006.0150-15	1.5	2.3	5.3	30	15	1.8	6.0	6.0	● ●		
R/L 006.0150-22	1.5	2.3	5.3	37	22	1.8	6.0	6.0	● ●		
R/L 006.0150-25	1.5	2.3	5.3	40	25	1.8	6.0	6.0	● ●		
R/L 006.0150-30	1.5	2.3	5.3	45	30	1.8	6.0	6.0	● ●		
R/L 006.0150-35	1.5	2.3	5.3	50	35	1.8	6.0	6.0	● ●		
↳ ...											

Weitere HM Sorten können Sie in der Sortenübersicht im Kapitel "Technische Hinweise" und der Preisliste finden.

Bestellbeispiel:
für rechte Ausführung und Sorte
R006.0100-10/CN45F

More carbide grades you can find in the grades summary in the chapter "technical instructions" and in the price list.

order-example:
righthand version and grade
R006.0100-10/CN45F