

## ULTRAMINI

Bohrungsbearbeitung  
ab  $\varnothing$  0.2 mm

grooving, boring and profiling  
starting at  $\varnothing$  0.2 mm

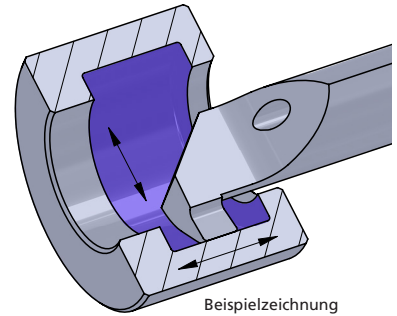
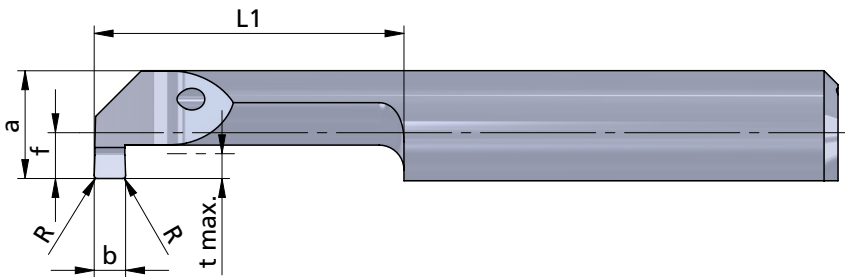
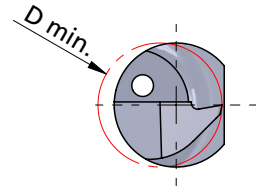
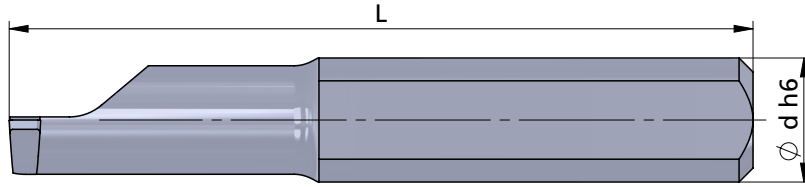
## Performanceline Typ P06M

Stechdrehen  
mit Eckenradius  
und innerer Kühlmittelzufuhr

D min. 6.0 mm  
Stechtiefe t max. 1.8 mm

grooving  
with corner radius  
and through coolant

D min. 6.0 mm  
depth of groove t max. 1.8 mm



Beispielzeichnung  
exemplary application

Rechts (R): wie gezeichnet  
Links (L): spiegelbildlich

righthand (R): as shown  
lefthand version (L): mirror image

Abmessungen in mm

dimensions in mm

	Bestellnummer part number	b +0.05	b (inch)	R	f	a	L	L1	t max.	D min.	$\varnothing$ d h6	Klemmhalter Typ toolholder type				
												K10F	P04C	AL41F	PD2F	
neu	R/L P06M0079-15	0.79	0.031"	0.1	2.3	5.3	30	15	1.8	6.0	6.0	●	●	●	●	660... 676... ...6
neu	R/L P06M0100-10	1.0		0.1	2.3	5.3	25	10	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0100-15	1.0		0.1	2.3	5.3	30	15	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0100-22	1.0		0.1	2.3	5.3	37	22	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0100-25	1.0		0.1	2.3	5.3	40	25	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0100-30	1.0		0.1	2.3	5.3	45	30	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0117-15	1.17	0.046"	0.1	2.3	5.3	30	15	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0150-10	1.5		0.1	2.3	5.3	25	10	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0150-15	1.5		0.1	2.3	5.3	30	15	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0150-22	1.5		0.1	2.3	5.3	37	22	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0150-25	1.5		0.1	2.3	5.3	40	25	1.8	6.0	6.0	●	●	●	●	
neu	R/L P06M0150-30	1.5		0.1	2.3	5.3	45	30	1.8	6.0	6.0	●	●	●	●	
	↳ ...															

Weitere HM Sorten können Sie in der Sortenübersicht im Kapitel "Technische Hinweise" und der Preisliste finden.

Bestellbeispiel:  
für rechte Ausführung und Sorte  
RP06M0079-15/P04C

More carbide grades you can find in the grades summary in the chapter "technical instructions" and in the price list.

order-example:  
righthand version and grade  
RP06M0079-15/P04C