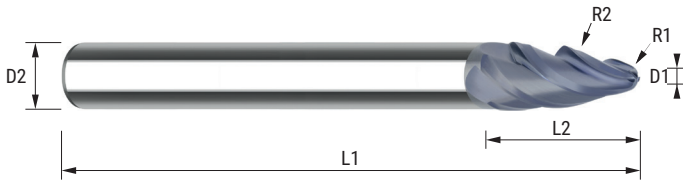


## HP VHM - Bogensegmentfräser **Curvemax** tangential Solid carbide curve segment mill tangential

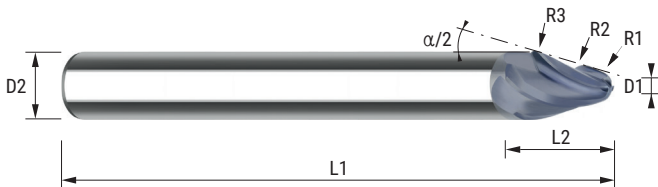
633...



Werkzeugdaten / Tool data							Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities				
TYP N				$\pm 0.010$				BLANK	VAROCON	CSC	Universal			
D1	D2 h6	L2	L1	R1	R2	Z	Artikel-Nr./ Article-No.	BLANK	VAROCON	F80	Preis/Price BLANK	F80	Preis/Price VAROCON	
2,00	8,00	24	70	1	95	4	633.020...	.09	.00		105,86		116,29	
4,00	12,00	28	83	2	90	4	633.040...	.09	.00		144,46		159,06	
6,00	16,00	30	105	3	80	4	633.060...	.09	.00		212,77		228,31	

## HP VHM - Bogensegmentfräser **Curvemax** konisch Solid carbide curve segment mill conical

634...



Werkzeugdaten / Tool data							Werkzeugempfehlung / Tool Recommendation			Einsatz / Capabilities					
TYP N				$\pm 0.010$				BLANK	VAROCON	CSC	Universal				
D1	D2 h6	L2	L1	$\alpha/2$	R1	R2	R3	Z	Artikel-Nr./ Article-No.	BLANK	VAROCON	F80	Preis/Price BLANK	F80	Preis/Price VAROCON
2,00	8,00	10	75	18°	1	300	1	4	634.020...	.09	.00		107,95		118,38
4,00	12,00	14	100	18°	2	450	2	4	634.040...	.09	.00		151,76		166,78
6,00	16,00	18	120	18°	3	1200	3	4	634.060...	.09	.00		234,68		250,22
6,00	16,00	12	120	28°	3	800	3	4	634.061...	.09	.00		234,68		250,22
8,00	16,00	16	120	18°	4	1200	4	4	634.080...	.09	.00		234,68		250,22
8,00	16,00	11	120	28°	4	800	4	4	634.081...	.09	.00		234,68		250,22