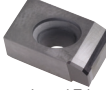
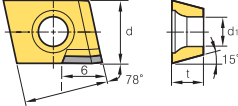
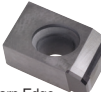
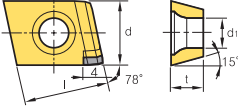
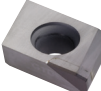
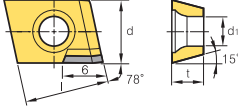

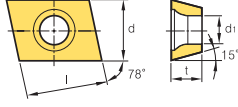
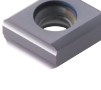
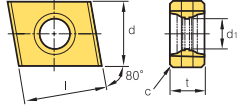
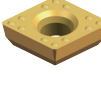
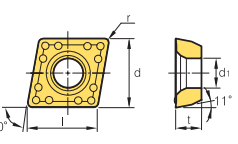
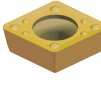
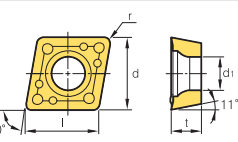

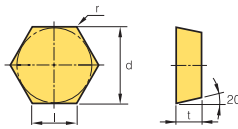

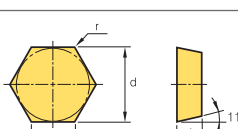

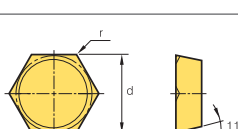


Workpiece	Steel	P													
	Stainless steel	M													
	Cast iron	K													
	Non-ferrous metal	N													
	Heat resistant alloy, Titanium alloy	S													
	Hardened steel	H													

Machining types	
●	Continuous cutting
⊕	General cutting
⊛	Interrupted cutting

Inserts	Designation	Cermets		Coated									PCD		Dimensions (mm)					Geometries	Available tools					
		CN2000	CN30	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700	PC6510	PC9530	PC9540	PC5300	PC5400	H01	DP150	DP200	l			d	t	r	d ₁	
 Strengthened Edge Wiper Insert	1204R-NAW																	●	12.7	9.525	4.76	-	4.4		E136	
	1204L-NAW																		●	12.7	9.525	4.76	-			4.4
 Sharp Edge Wiper Insert	1204R-XAW																		●	12.7	9.525	4.76	-	4.4		E136
	1204L-XAW																		●	12.7	9.525	4.76	-	4.4		
 Sharp Edge	1204R-XAF																		●	12.7	9.525	4.76	-	4.4		E136
	1204L-XAF																		●	12.7	9.525	4.76	-	4.4		
 Sharp Edge	1204R-XCF																	●	12.7	9.525	4.76	-	4.4		E136	
	1204L-XCF																		●	12.7	9.525	4.76	-			4.4
	1005-C0.5																			10	10	5.4	-	4.7		E375 E376
	1305-C0.5																			12.7	10	5.4	-	4.7		
	1606-C0.5																			16	12	6.4	-	5.9		
	120408-MM										●									12.9	12.7	4.76	0.8	5.5		E343
	060204-MM										●									6.4	6.35	2.38	0.4	2.75		E343
	080308-MM										●									8.1	7.938	3.40	0.8	3.18		
	09T308-MM										●									9.7	9.525	3.97	0.8	4.4		
	090408FN																			9.0	15.875	4.76	0.8	-		E387
	090408SN																			9.0	15.875	4.76	0.8	-		
	090408TN																			9.0	15.875	4.76	0.8	-		
	110412FN																			11.0	19.05	4.76	1.2	-		
	110412TN																			11.0	19.05	4.76	1.2	-		
	090408FN																			9.0	15.875	4.76	0.8	-		E387
	090408SN																			9.0	15.875	4.76	0.8	-		
	090408EN																			9.0	15.875	4.76	0.8	-		
	110412FN																			11.0	19.05	4.76	1.2	-		
	090408-WC																			9.0	15.875	4.76	0.8	-		E387
	110412-WC																			11.0	19.05	4.76	1.2	-		

● : Stock item

